

D

C

B

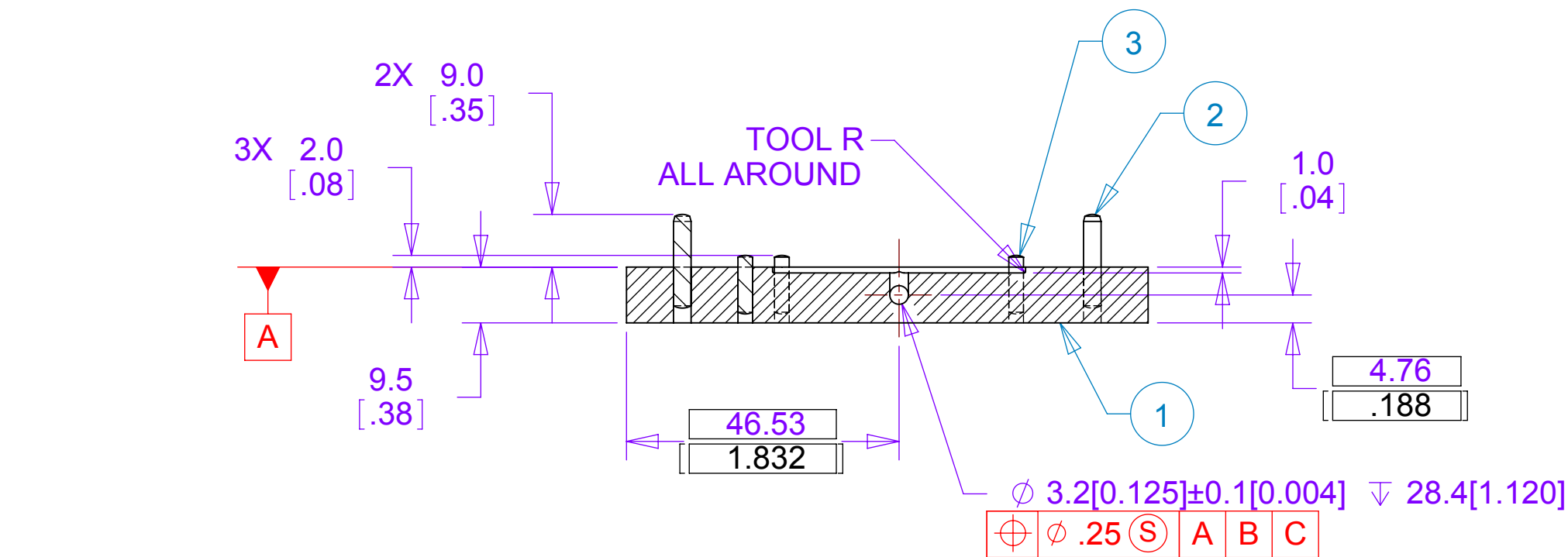
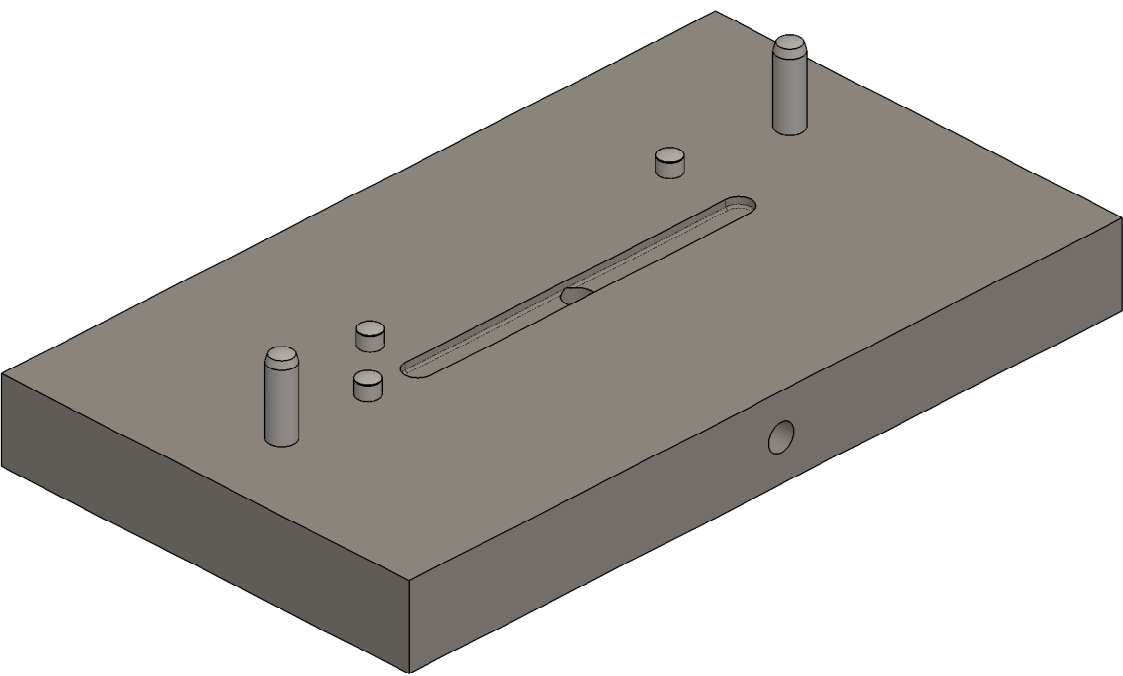
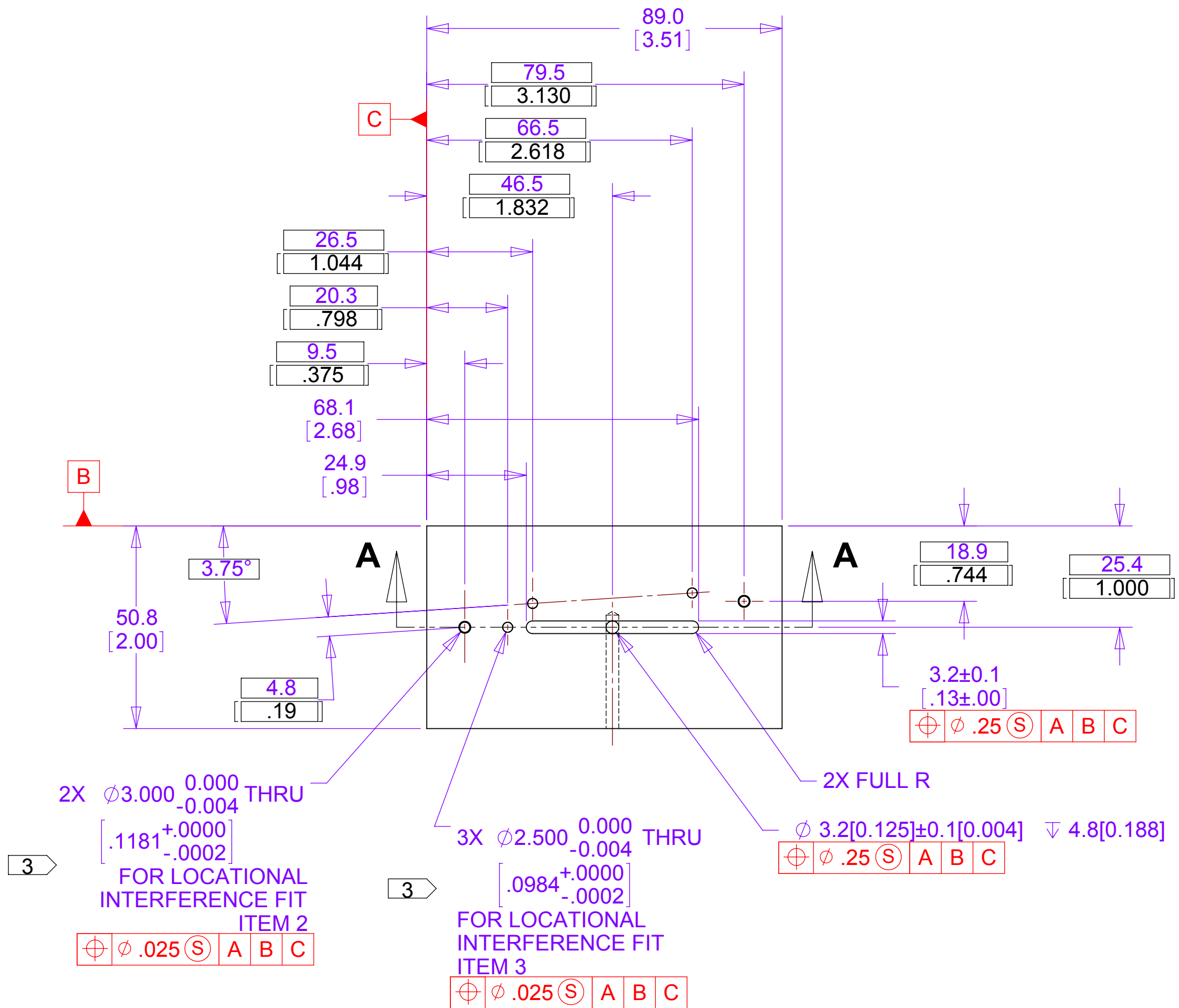
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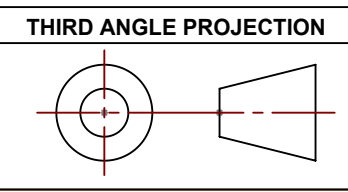
A



SECTION A-A

- NOTES: UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS IN MILLIMETERS [DUAL DIMENSIONS IN INCHES]
 - DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- 3 INSPECT AND RECORD LOCATION.

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PARTS LIST				
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	MATERIAL
1	1		FVTX Station 1 Sensor Positioning Jig Plate	18-8 or 316 SST
2	2	Nordex EPS-M4-8 or Equiv.	Dowel Pin, 3.0mm X 16mm lg	18-8 SST
3	3	Nordex EPS-M3-5 or Equiv.	Dowel Pin, 2.50mm X 10mm lg	18-8 SST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE PHENIX CENTRAL UPGRADE FVTX STATION 1 DETECTOR ASSEMBLY JIG SENSOR POSITIONING JIG	
FINISH		SIGNATURE		DATE	
DECIMALS X = +/- .5 .X = +/- .1 .XX = +/- .01 .XXX = +/- .001		ANGULAR X = +/- 30° .XX = +/- 15° SURFACE FINISH = 250		DESIGNER Roger L. Smith	
PART NO. 111-PHX-01-5306-1		DRAWN Roger L. Smith		DATE 2/17/2010	
		CHECKED RJ Ponchione		DATE 4/12/2010	
		ENGINEER RJ Ponchione		DATE 2/17/2010	
		APPROVED RJ Ponchione		DATE 4/12/2010	
		SCALE 1:1		REVISION	

DWG. NO. 111-PHX-01-5306 SIZE D SHEET NO. 1 of 1